No. 1

by LogiTéXnes

Please note that the somewhat insulting clues for certain personages are purely a compiler's artifact!
(One American spelling, and certain proper nouns are not in Chambers.)

ACROSS

5 Sextet bring you in to play very loudly underscore introduction (6)
8 A metallic element media disturbed in halls of learning (8)
9 (see 20)
10 Letter from Greek mountain area (5)
11 Girl with sex appeal in Middle Eastern source of silvery metal (9)
13 Senate decrees North will be made to give a public exhibition (8)
14 Sorrowful wishes don’t begin to describe white herons (6)
17 Finally pairs up with 28! (3)
19 Sounds like a new companion for Nat (3)
20 & 9 Eastern quarter-backs provide optional introduction (6,7)
23 A body-builder produces heavenly body! (8)
26 Without this character’s help, there’s no escape! (9)
28 Make a start on fencing in the environment? (5)
29 Note taken from short time to finish? No, but that from which it’s taken (7)
30 Scour and beat after concerning boxes which are too high or wide (8)
31 Scots island points after Imperial measures (6)

DOWN

1 Measures of capacity formerly unused by 27 (6)
2 Too bad French brought up this man’s lack of multilingual support (7)
3 1,864,679,811 of the smallest units 27 abbreviated a measurer (9)
4 Galley filled with two lines of Roman types? Rim involved six-footer in its construction (6)
5 Shun kern construction: it’s contracted (8)
6 This man spreads TéX’s secrets like his atomic namesake! (5)
7 Tiny diet indisposed personality (8)
12 Very refined language used by world’s first programmer? (3)
15 Moveable type, inventor gent moved around eastern burg (9)
16 One mixed up about insignificant Shakespearean person with another one, yields formula to express chemical action (8)
18 Fresh verses: two or more finish the paragraph (8)
21 Talk a lot of hot air! (3)
22 Chewing sort of sugar cane could lead to tender oral tissue, we hear (7)
24 Woman greeting a speck in paper (6)
25 & 27 Hunt odd lank confused professor (6,5)